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OTS COLUMNIA CONTROL
OFFICE

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY Comprehensive Assessment Information Rule REPORTING FORM

When completed, send this form to:

Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street, SW Washington, DC 20460 Attention: CAIR Reporting Office

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SECTION 1 GENERAL MANUFACTURER, IMPORTER, AND PROCESSOR INFORMATION

PART	A (GENERAL REPORTING INFORMATION
1.01)Thi	s Comprehensive Assessment Information Rule (CAIR) Reporting Form has been
<u>CBI</u>	con	pleted in response to the <u>Federal Register</u> Notice of $[7]2[7]2[7]2[8]8$
[_]	a.	If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal
		Register, list the CAS No $[\underline{0}]\underline{z}]\underline{6}]\underline{4}]\underline{7}]\underline{7}]\underline{7}]-[\underline{6}]\underline{z}]-[\underline{5}]$
	b.	If a chemical substance CAS No. is not provided in the <u>Federal Register</u> , list either (i) the chemical name, (ii) the mixture name, or (iii) the trade name of the chemical substance as provided in the <u>Federal Register</u> .
		(i) Chemical name as listed in the rule
		(ii) Name of mixture as listed in the rule
		(iii) Trade name as listed in the rule
	c.	If a chemical category is provided in the <u>Federal Register</u> , report the name of the category as listed in the rule, the chemical substance CAS No. you are reporting on which falls under the listed category, and the chemical name of the substance you are reporting on which falls under the listed category.
		Name of category as listed in the rule
		CAS No. of chemical substance [_]_]_]_]_]_]_]_]_]-[_]
		Name of chemical substance
1.02		ntify your reporting status under CAIR by circling the appropriate response(s).
CBI	Man	ufacturer 1
[_]	Imp	orter 2
	Pro	cessor
	X/P	manufacturer reporting for customer who is a processor 4
	X/P	processor reporting for customer who is a processor
(_1	Mark	(X) this box if you attach a continuation sheet.

1.03 CBI	in the above-listed Federal Register Notice?
	Yes
· J	No
(1.04) CBI [_]	a. Do you manufacture, import, or process the listed substance and distribute it under a trade name(s) different than that listed in the Federal Register Notice Circle the appropriate response. Yes
	No
	b. Check the appropriate box below:
	[] You have chosen to notify your customers of their reporting obligations
	Provide the trade name(s)
	[] You have chosen to report for your customers [] You have submitted the trade name(s) to EPA one day after the effective date of the rule in the Federal Register Notice under which you are
CBI	reporting. If you buy a trade name product and are reporting because you were notified of your reporting requirements by your trade name supplier, provide that trade name. I rade name
[_]	Is the trade name product a mixture? Circle the appropriate response.
	log.
	No
$\overline{}$	
	Certification The person who is responsible for the completion of this form must sign the certification statement below:
<u>CBI</u>	I hereby certify that, to the best of my knowledge and belief, all information intered on this form is complete and accurate."
	Pat Heffernan affill form 7/5/A9 NAME SIGNATURE DATE STONED
-	General Manager (312) 428 - 3623 TITLE (TELEPHONE NO.
[<u>]</u>] Ma	rk (X) this box if you attach a continuation sheet.

(1.07) <u>CBI</u> [_]	Exemptions From Reporting If you have provided EPA or another Federal agency with the required information on a CAIR Reporting Form for the listed substance within the past 3 years, and this information is current, accurate, and complete for the time period specified in the rule, then sign the certification below. You are required to complete section 1 of this CAIR form and provide any information now required but not previously submitted. Provide a copy of any previous submissions along with your Section 1 submission.					
	"I hereby certify that, to the information which I have not it to EPA within the past 3 years period specified in the rule."	included in s and is cur	this CAIR Reporting F	orm has been submitted		
	N/A					
	NAME		SIGNATURE	DATE SIGNED		
	TITLE	_ ()	TELEPHONE NO.	DATE OF PREVIOUS SUBMISSION		
(<u> </u>	"My company has taken measures and it will continue to take t been, reasonably ascertainable using legitimate means (other a judicial or quasi-judicial p information is not publicly av would cause substantial harm t	hese measure by other pe than discove roceeding) v ailable else	es; the information in ersons (other than go ery based on a showing without my company's ewhere; and disclosure	s not, and has not vernment bodies) by g of special need in consent; the e of the information		
	NAME		SIGNATURE	DATE SIGNED		
	TITLE	_ ()	TELEPHONE NO.			
[<u> </u>	ark (X) this box if you attach	a continuat	ion sheet.			

PART	B CORPORATE DATA
1.09	Facility Identification
CBI	Name [Z]A]R]&]-]-]-]-]-]-]-]-]-]-]-]-]-]-]-]-]-]-
[_]	Address [C]O] TIAIGIEI IAIVI I&I ILIKI IMIAIRI IAINI IRID Street
	[CIAIRIPIEINITIEIRISIVIIILIEI]]]]]]]]]]]]]]]]]]]]]
	[][][][][][][][][][][][][][][][][][][]
	Dun & Bradstreet Number
	EPA ID Number
	Employer ID Number
	Primary Standard Industrial Classification (SIC) Code[고)동]고기
	Other SIC Code
	Other SIC Code
1.10	Company Headquarters Identification
CBI	Name [C] \(\big \cdot \big \big
[_]	Address [1]5]4]0]7] MC[6]1 NT[Y] R 0 M D W E S T]
	[M]]N]N[E]T[0]N[K]A]]]]]]]]]]]]]]]]]]]]]]]]]]]]]
	$ \begin{bmatrix} \overline{M} \overline{N} \\ \overline{State} \end{bmatrix} $
	Dun & Bradstreet Number $$
	Employer ID Number

[] Mark (X) this box if you attach a continuation sheet.

1.11	Parent Company Identification
<u>CBI</u>	Name [C]A R G L L , I N C O R P O R A T E D
	[M][]N]NETEN KAI I I I I I I I I I I I I I I I I I I
	[M]N] [3]5]3]4]C][]]]]] State
	Dun & Bradstreet Number $$
1.12	Technical Contact
<u>CBI</u>	Name [D]A]N] C]A T E N A]
	[M] [N] N] E] 子[O] N [K] A] _ _ _ _ _ _ _ _ _ _
	[<u>M</u>] <u>N</u>] [<u>5</u>] <u>5</u>] <u>3</u>] <u>4</u>] <u>5</u>][]]]]]
	Telephone Number
1.13	This reporting year is from $[\overline{\underline{O}}] \underline{\overline{\psi}}] [\overline{\underline{g}}] \underline{\overline{7}}]$ to $[\overline{\underline{O}}] \underline{\overline{S}}] [\overline{\underline{g}}] \underline{\overline{g}}]$ Mo. Year
<u> </u>	Mark (X) this box if you attach a continuation sheet.

1.14 Facility Acquired If you purchased this facility during the reporting year, provide the following information about the seller:	1.14
CBI Name of Seller [_]_]_]_]_]_]_]_]_]]]]]]]]]]]]	<u>CBI</u>
[_] Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]	[_]
(=1=1=1=1=1=1=1=1=1=1=1=1=1=1=1=1=1=1=1	
[t] [] [] [] [] [] [] [] [] []	
Employer ID Number	
Date of Sale	
Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]	
Telephone Number	
.15 Facility Sold If you sold this facility during the reporting year, provide the following information about the buyer:	1.15
BI Name of Buyer [_]_]_]_]_]_]_]_]_]]]]]]]]]	<u>CBI</u>
	[_]
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	
Employer ID Number	
Date of Purchase	
Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]]]]]	
Telephone Number	
Mark (X) this box if you attach a continuation sheet.	[<u>]</u>] M

Man Imp	ufacturedorted	Quantity (kg/
Imp		•
-		
		•
Pro	cessed (include quantity repackaged)	. <u>98, 835</u>
Of	that quantity manufactured or imported, report that quantity:	
:	In storage at the beginning of the reporting year	•
1	For on-site use or processing	•
1	For direct commercial distribution (including export)	•
:	In storage at the end of the reporting year	•
Of	that quantity processed, report that quantity:	
	In storage at the beginning of the reporting year	. <u>11,270</u>
]	Processed as a reactant (chemical producer)	. <u>98,83</u> :
1	Processed as a formulation component (mixture producer)	•
1	Processed as an article component (article producer)	•
I	Repackaged (including export)	
]	In storage at the end of the reporting year	. <u>0</u>

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

Mixture If the listed substance on which you are required to report is a mixture or a component of a mixture, provide the following information for each component chemical. (If the mixture composition is variable, report an average percentage of each component chemical for all formulations.)						
Component Name		Supplier Name	Composit	erage % weight y precision, 45% ± 0.5%)		
			Total	100%		

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

(2.04	State the quantity of the listed substance that your facility manufactured, imported or processed during the 3 corporate fiscal years preceding the reporting year in descending order.
CBI	
[_]	Year ending
	Quantity manufactured k
	Quantity imported k
	Quantity processed
	Year ending
	Quantity manufactured kg
	Quantity imported kg
	Quantity processed
	Year ending
	Quantity manufactured kg
	Quantity importedkg
	Quantity processed
2.05 CBI	Specify the manner in which you manufactured the listed substance. Circle all appropriate process types.
[_]	Continuous process
	Semicontinuous process
	Batch process
[_]	Mark (X) this box if you attach a continuation sheet.

2.06 CB1	Specify the manner in appropriate process	n which you processed types.	the listed substance.	Circle all
[_]	Continuous process	••••••••	•••••	·····
			•••••	•
			•••••	
(2.07 <u>CBI</u>	State your facility's substance. (If you a question.)	name-plate capacity re a batch manufacture	for manufacturing or per or batch processor,	rocessing the listed do not answer this
[_]	Manufacturing capacit	у	•••••	kg/y
	Processing capacity	• • • • • • • • • • • • • • • • • • • •		/, 425,000 kg/y
2.08 CBI	If you intend to incremanufactured, imported year, estimate the incolume.	IL OI DIOCESSEM AT ANI	/ *1 ***********************************	
[_]		ManufacturingQuantity (kg)	ImportingQuantity (kg)	Processing Ouantity (kg)
	Amount of increase	N/A	N/A	N/A
	Amount of decrease	N/A	N/A	N/A
			,	•
	fark (X) this box if yo			

2.09	listed substance substance during	e, specify the number of days you manufactured of the reporting year. Also specify the average stype was operated. (If only one or two operated)	or processed number of h	the listed
CBI			Days/Year	Average Hours/Day
	Process Type #1	(The process type involving the largest quantity of the listed substance.)		
		Manufactured Batch: Onto Alkyds Alcoholysis Production	<u>19</u> Ts	
	Process Type #2	(The process type involving the 2nd largest quantity of the listed substance.)		
		Manufactured	-	
		Processed Continuous: Urethane. Powder Curing Agent	_4	_16
	Process Type #3	(The process type involving the 3rd largest quantity of the listed substance.)		
		Manufactured		
		Processed		
2.10 CBI	State the maximus substance that the chemical.	um daily inventory and average monthly inventory was stored on-site during the reporting year in	of the lis the form of	ted a bulk
	Maximum daily in	nventory		kg
	Average monthly	inventory		kg
(T)	Mark (X) this ha	ox if you attach a continuation sheet.		
`—'				

CAS No.	Chemical Name	Byproduct, Coproduct or Impurity ¹	Concentration (%) (specify ± % precision)	Source produc produc Impur
<u>uk</u>	<u> </u>	<i>UK</i>	UK	
¹ Use the foll	owing codes to designat	e byproduct, copro	oduct, or impurity	7 :
Use the foll B = Byproduc C = Coproduc	t	e byproduct, copro	oduct, or impurity	/:
B = Byproduc	t t	e byproduct, copro	oduct, or impurity	/:
B = Byproduc C = Coproduc	t t	e byproduct, copro	oduct, or impurity	/ :
B = Byproduc C = Coproduc	t t	e byproduct, copro	oduct, or impurity	/:

a. Product Types ¹	b. % of Quantity Manufactured, Imported, or Processed	c. % of Quantity Used Captively On-Site	d. Type of End-Use
K	100	100	I
 			
<pre>"Use the following code A = Solvent B = Synthetic reactant C = Catalyst/Initiator Sensitizer D = Inhibitor/Stabiliz Antioxidant E = Analytical reagent F = Chelator/Coagulant G = Cleanser/Detergent H = Lubricant/Friction agent I = Surfactant/Emulsif J = Flame retardant K = Coating/Binder/Adh</pre> <pre>"Use the following code</pre>	: c/Accelerator/ cer/Scavenger/ c: c/Sequestrant c/Degreaser a modifier/Antiwear cier desive and additives	L = Moldable/Casta M = Plasticizer N = Dye/Pigment/Co O = Photographic/Re and additives P = Electrodeposit Q = Fuel and fuel R = Explosive chem S = Fragrance/Flave T = Pollution cont: U = Functional fluiv V = Metal alloy and W = Rheological mod X = Other (specify	icals and additives or chemicals col chemicals ids and additives differ
I = Industrial CM = Commercial	CS = Cons		

a.	b.	c.	d.
	% of Quantity Manufactured, Imported, or	% of Quantity Used Captivel	У
Product Types ¹ None	Processed	On-Site	Type of End-U
¹ Use the following cod			
-	es to designate prod		
A = Solvent		L = Moldable/Casta	able/Rubber and add
A = Solvent B = Synthetic reactar	it	L = Moldable/Casta M = Plasticizer	
A = Solvent	it	L = Moldable/Casta M = Plasticizer N = Dye/Pigment/Casta	olorant/Ink and add
A = Solvent B = Synthetic reactan C = Catalyst/Initiato	nt or/Accelerator/	L = Moldable/Casta M = Plasticizer N = Dye/Pigment/Casta	
<pre>A = Solvent B = Synthetic reactar C = Catalyst/Initiato Sensitizer D = Inhibitor/Stabili Antioxidant</pre>	or/Accelerator/ zer/Scavenger/	L = Moldable/Casta M = Plasticizer N = Dye/Pigment/Co O = Photographic/I and additives P = Electrodeposi	olorant/Ink and add Reprographic chemic
<pre>A = Solvent B = Synthetic reactar C = Catalyst/Initiato Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen</pre>	nt pr/Accelerator/ zer/Scavenger/	L = Moldable/Casta M = Plasticizer N = Dye/Pigment/Co 0 = Photographic/I and additives P = Electrodeposi Q = Fuel and fuel	olorant/Ink and add Reprographic chemic tion/Plating chemic additives
<pre>A = Solvent B = Synthetic reactar C = Catalyst/Initiate Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen F = Chelator/Coagulan</pre>	r/Accelerator/ zer/Scavenger/ it it/Sequestrant	L = Moldable/Casta M = Plasticizer N = Dye/Pigment/Co O = Photographic/I and additives P = Electrodeposis Q = Fuel and fuel R = Explosive cher	olorant/Ink and add Reprographic chemic tion/Plating chemic additives nicals and additive
<pre>A = Solvent B = Synthetic reactan C = Catalyst/Initiate Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen F = Chelator/Coagulan G = Cleanser/Detergen</pre>	nt or/Accelerator/ zer/Scavenger/ nt nt/Sequestrant nt/Degreaser	L = Moldable/Casts M = Plasticizer N = Dye/Pigment/Co 0 = Photographic/I and additives P = Electrodeposis Q = Fuel and fuel R = Explosive cher S = Fragrance/Flast	olorant/Ink and add Reprographic chemic tion/Plating chemic additives nicals and additive yor chemicals
<pre>A = Solvent B = Synthetic reactar C = Catalyst/Initiate Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen F = Chelator/Coagulan G = Cleanser/Detergen H = Lubricant/Friction</pre>	nt or/Accelerator/ zer/Scavenger/ nt nt/Sequestrant nt/Degreaser	L = Moldable/Casts M = Plasticizer N = Dye/Pigment/Co 0 = Photographic/I and additives P = Electrodeposis Q = Fuel and fuel R = Explosive cher S = Fragrance/Flav T = Pollution cons	olorant/Ink and add Reprographic chemic tion/Plating chemic additives nicals and additive yor chemicals
<pre>A = Solvent B = Synthetic reactar C = Catalyst/Initiate Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen F = Chelator/Coagulan G = Cleanser/Detergen H = Lubricant/Friction agent</pre>	et or/Accelerator/ ezer/Scavenger/ et et/Sequestrant et/Degreaser on modifier/Antiwear	L = Moldable/Casts M = Plasticizer N = Dye/Pigment/Co 0 = Photographic/I and additives P = Electrodeposi Q = Fuel and fuel R = Explosive cher S = Fragrance/Flast T = Pollution const U = Functional flast	clorant/Ink and add Reprographic chemic tion/Plating chemic additives nicals and additive yor chemicals trol chemicals
A = Solvent B = Synthetic reactar C = Catalyst/Initiate Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen F = Chelator/Coagulan G = Cleanser/Detergen H = Lubricant/Frictio agent I = Surfactant/Emulsi	et or/Accelerator/ ezer/Scavenger/ et et/Sequestrant et/Degreaser on modifier/Antiwear	L = Moldable/Casts M = Plasticizer N = Dye/Pigment/Co O = Photographic/Solution and additives P = Electrodeposi Q = Fuel and fuel R = Explosive cher S = Fragrance/Flast T = Pollution const U = Functional flast V = Metal alloy as	clorant/Ink and add Reprographic chemic tion/Plating chemic additives micals and additive yor chemicals trol chemicals uids and additives and additives
<pre>A = Solvent B = Synthetic reactar C = Catalyst/Initiate Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen F = Chelator/Coagulan G = Cleanser/Detergen H = Lubricant/Friction agent</pre>	et or/Accelerator/ zer/Scavenger/ et ot/Sequestrant ot/Degreaser on modifier/Antiwear	L = Moldable/Casta M = Plasticizer N = Dye/Pigment/Co O = Photographic/I and additives P = Electrodeposi Q = Fuel and fuel R = Explosive cher S = Fragrance/Flav T = Pollution const U = Functional flu V = Metal alloy and W = Rheological model	clorant/Ink and add Reprographic chemic tion/Plating chemic additives nicals and additive for chemicals trol chemicals aids and additives and additives
A = Solvent B = Synthetic reactar C = Catalyst/Initiate Sensitizer D = Inhibitor/Stabili Antioxidant E = Analytical reagen F = Chelator/Coagulan G = Cleanser/Detergen H = Lubricant/Frictic agent I = Surfactant/Emulsi J = Flame retardant	or/Accelerator/ zer/Scavenger/ ot ot/Sequestrant ot/Degreaser on modifier/Antiwear fier whesive and additives	L = Moldable/Casts M = Plasticizer N = Dye/Pigment/Co O = Photographic/s and additives P = Electrodeposi Q = Fuel and fuel R = Explosive cher S = Fragrance/Flav T = Pollution cons U = Functional flu V = Metal alloy an W = Rheological mo X = Other (specify	clorant/Ink and add Reprographic chemic tion/Plating chemic additives nicals and additive for chemicals trol chemicals aids and additives and additives
A = Solvent B = Synthetic reactar C = Catalyst/Initiator Sensitizer D = Inhibitor/Stabilic Antioxidant E = Analytical reagen F = Chelator/Coagulan G = Cleanser/Detergen H = Lubricant/Friction agent I = Surfactant/Emulsi J = Flame retardant K = Coating/Binder/Add	or/Accelerator/ zer/Scavenger/ ot ot/Sequestrant ot/Degreaser on modifier/Antiwear fier whesive and additives	L = Moldable/Cast: M = Plasticizer N = Dye/Pigment/Co 0 = Photographic/I	clorant/Ink and add Reprographic chemic tion/Plating chemic additives nicals and additive for chemicals trol chemicals aids and additives and additives

	a.	b.	c. Average %	d.
	Product Type ¹	Final Product's Physical Form ²	Composition of Listed Substance in Final Product	Type of End-Users
	N/A	N/A	N/A	N/A
_	<pre>agent I = Surfactant/Emuls J = Flame retardant</pre>	ant tor/Accelerator/ Lizer/Scavenger/ ent ant/Sequestrant ent/Degreaser on modifier/Antiwear	L = Moldable/Castable/ M = Plasticizer N = Dye/Pigment/Colora O = Photographic/Reproand additives P = Electrodeposition/ Q = Fuel and fuel addi R = Explosive chemical S = Fragrance/Flavor	ant/Ink and addingraphic chemical tives and additives chemicals chemicals and additives and additives and additives
,			final product's physica	l form:
	A = Gas B = Liquid C = Aqueous solution D = Paste E = Slurry	F3 = Gra F4 = Oth G = Gel	er solid	
	F1 = Powder			
:	Use the following co	des to designate the	type of end-users:	

[_]	Truc	k	••••••	• • • • •
		car		
		e, Vessel		
		line		
	Plan	e	•••••	• • • • •
	0the	r (specify) N/A	••••••	••••
2.16 <u>CBI</u>	or p	omer Use Estimate the quantity of the listed substance repared by your customers during the reporting year for us and use listed (i-iv).	used by your cu e under each ca	ustomers ategory
·,	Cate	gory of End Use		•
	i.	Industrial Products		
		Chemical or mixture		kg/y
		Article	N/A	kg/y
	ii.	Commercial Products	,	
		Chemical or mixture	N/A	kg/y
		Article	N/A	kg/y
	iii.	Consumer Products	·	
		Chemical or mixture	N/A	kg/y
		Article	N/A	kg/y
	iv.	<u>Other</u>	•	
		Distribution (excluding export)	N/A	kg/y
	•	Export	N/A	kg/y
	٠	Quantity of substance consumed as reactant	N/A	kg/y
		Unknown customer uses	N/A	kg/y
			•	

SECTION 3 PROCESSOR RAW MATERIAL IDENTIFICATION

PART	A GENERAL DATA	,	
3.01 <u>CBI</u>	Specify the quantity purchased and the average price for each major source of supply listed. Product tra The average price is the market value of the product substance.	des are treated as	nurchases
·	Source of Supply	Quantity (kg)	Average Pric (\$/kg)
	The listed substance was manufactured on-site.		
	The listed substance was transferred from a different company site.		
	The listed substance was purchased directly from a manufacturer or importer.	87,565	2.29
	The listed substance was purchased from a distributor or repackager.		
	The listed substance was purchased from a mixture producer.		
3.02 CBI	Circle all applicable modes of transportation used to your facility. Truck Railcar Barge, Vessel Pipeline Other (specify)		
<u></u> 1	Mark (X) this box if you attach a continuation sheet.		

3.03 a.	Circle all applicable containers used to transport the listed substance to you facility.	ır
[_]	Bags	. 1
	Boxes	. 2
	Free standing tank cylinders	. 3
	Tank rail cars	. 4
	Hopper cars	. 5
	Tank trucks	6
	Hopper trucks	_
	Drums	. 8
	Pipeline	. 9
	Other (specify)	.10
b.	If the listed substance is transported in pressurized tank cylinders, tank rai cars, or tank trucks, state the pressure of the tanks.	
	Tank cylinders m	mHg
	Tank rail cars m	nmHg
	Tank trucks m	mHg

 $[\ \ \]$ Mark (X) this box if you attach a continuation sheet.

Trade Name	Supplier or Manufacturer	Average % Composition by Weight (specify ± % precision)	Amount Processe (kg/yr)
N/A	N/A	N/A	N/A

]	Quantity Used	% Composition by Weight of Listed Sub stance in Raw Materia
Class I chemical	18, 835	(specify ± % precision 99.7
Class II chemical	None	None
Polymer	None	None

[_] Mark (X) this box if you attach a continuation sheet.

SECTION 4 PRISICAL/UNEMICAL PROPERTY	ECTION 4	4	PHYSICAL/CHEMICAL	PROPERTIE
--------------------------------------	----------	---	-------------------	-----------

Can	era	1 T	net		~ t	ion	٥.
uen	era.		$\mathbf{n} \times \mathbf{r}$	1 11		i mi	~ :

If you are reporting on a mixture as defined in the glossary, reply to questions in Section 4 that are inappropriate to mixtures by stating "NA -- mixture."

For questions 4.06-4.15, if you possess any hazard warning statement, label, MSDS, or other notice that addresses the information and the information of the contract of the c

RT A PHYSICAL/CHEMICAL DA	TA SUMMARY		
Substance as it is man substance in the final	rity for the three major ¹ ufactured, imported, or p product form for manufac or at the point you begin	rocessed. Measure	the purity of the
	Manufacture	Import	Process
Technical grade #1	% purity	% purity	% puri
Technical grade #2	% purity	% purity	99. 7 % puri
Technical grade #3	% purity	4	
¹ Major = Greatest quan	tity of listed substance r		ted or processed
1 Major = Greatest quant 2 Submit your most recent substance, and for ever an MSDS that you developed the substance. Indicate whet		ty Data Sheet (MSDS)	for the listed
1 Major = Greatest quant 2 Submit your most recent substance, and for ever an MSDS that you develor version. Indicate whet appropriate response.	tity of listed substance of tly updated Material Safet ry formulation containing oped and an MSDS developed ther at least one MSDS has	manufactured, import ty Data Sheet (MSDS) the listed substance i by a different sous s been submitted by	ted or processed.) for the listed ce. If you possed rice, submit your circling the
1 Major = Greatest quant 2 Submit your most recent substance, and for ever an MSDS that you develowersion. Indicate whet appropriate response. Yes	tity of listed substance of tly updated Material Safes ry formulation containing oped and an MSDS developed ther at least one MSDS has	manufactured, import ty Data Sheet (MSDS) the listed substand by a different sous been submitted by	ted or processed of for the listed ce. If you possed circe, submit your circling the
1 Major = Greatest quant 2 Submit your most recent substance, and for ever an MSDS that you develowersion. Indicate whet appropriate response. Yes	tity of listed substance of tly updated Material Safet ry formulation containing oped and an MSDS developed ther at least one MSDS has	ty Data Sheet (MSDS) the listed substance by a different sous s been submitted by	for the listed ce. If you possed rce, submit your circling the
1 Major = Greatest quant 2 Submit your most recent substance, and for ever an MSDS that you develowersion. Indicate whet appropriate response. Yes	tity of listed substance of the standard safety and the standard safety formulation containing oped and an MSDS developed ther at least one MSDS has some standard safety	ty Data Sheet (MSDS) the listed substant by a different sous been submitted by	for the listed ce. If you possed circling the
1 Major = Greatest quant 2 Submit your most recent substance, and for ever an MSDS that you develowersion. Indicate whet appropriate response. Yes	tity of listed substance of tly updated Material Safet ry formulation containing oped and an MSDS developed ther at least one MSDS has	ty Data Sheet (MSDS) the listed substance i by a different sous been submitted by company or by a dif	for the listed ce. If you possed ce, submit your circling the

4.03	Submit a copy or reasonable facsimile of any hazard information (other that is provided to your customers/users regarding the listed substance formulation containing the listed substance. Indicate whether this into been submitted by circling the appropriate response.	than an MSDS) e or any formation has	•
	Yes	N/A	1
	No	9.7.7 .	2

For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for manufacturing, storage, disposal and transport activities are determined using the final state of the product.

Physical State Liquified Solid Slurry Liquid Gas Activity Gas 1 2 3 5 Manufacture 3 1 Import 5 2 1 **Process** 5 2 1 Store 5 Dispose 1 5 3 1 2 Transport

[-]	Mark	(X)	this	box	if	you	attach	а	continuation sheet.	
-----	------	-----	------	-----	----	-----	--------	---	---------------------	--

D۱				anarac ca	<u>re</u>	Import	Process	Store	Dispose	Tran
	ust	<1 mi	cron							
		1 to <5 mic	rons						·	
		5 to <10 mic	rons				4		·	
							\ \			
Po	owder	<1 mi	cron			\rightarrow	\longrightarrow	/	_	
		1 to <5 mic	rons				\'	\ /		
		5 to <10 mic	rons		/			_		
					•					
Fi	iber	<1 mi	cron			$\overline{}$	\rightarrow			
		1 to <5 mic:	rons		\leftarrow	一,	/ 	_		
		5 to <10 mic	rons		_/.		1	\overline{A}		
					`			/		
Αe	erosol	<1 mi	eron			\rightarrow				
		1 to <5 mic	rons	-						
		5 to <10 mic:								

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

SECTION 5 ENVIRONMENTAL FATE

			AAMAM AMMA	ABTT	TRANSFORMATION	DDADIIATA
JAK'I'	Δ	M A T M	CONSTANTS	ANII	TRANSFORMALIUM	PRODUCTS

а.	Photolysis:		
	Absorption spectrum coefficient (peak)	<u>UK</u> (1/M cm) at <u>UK</u>	·
	Reaction quantum yield, 6	UK at UK	<u>-</u>
	Direct photolysis rate constant, k_p , at	<u>UK</u> 1/hr <u>UK</u>	lat
	Oxidation constants at 25°C:		
	For ${}^{1}0_{2}$ (singlet oxygen), k_{ox}	UK	
	For RO ₂ (peroxy radical), k _{ox}	uK	
	Five-day biochemical oxygen demand, BOD_5	UK	
۱.	Biotransformation rate constant:		
	For bacterial transformation in water, $k_b \dots$	UK	
	Specify culture	UK	_
•	Hydrolysis rate constants:		
	For base-promoted process, k _B	UK	_
	For acid-promoted process, k _A	UK	
	For neutral process, k_N	UK	
•	Chemical reduction rate (specify conditions)_	uK	
•	Other (such as spontaneous degradation)	UK	

 $[\]$ Mark (X) this box if you attach a continuation sheet.

PART B PARTITION COEFFICI	ENT	CT	COEFFIC	PARTITION	PART B
---------------------------	-----	----	---------	-----------	--------

	<u>Media</u>		Half-life (spec	ify unit	<u>:s)</u>
	Groundwater	·	UK		
	Atmosphere		UK		
	Surface water		UK		
	Soil		UK		, 31 440, 1
b.	Identify the listed s life greater than 24	substance's known to hours.	cansformation product	ts that	have a half-
	CAS No.	Name	Half-life (specify units)		Media
,	<u> </u>	UK	UK	_ in	UK
				_ in	
				in	
3) Spe	ecify the octanol-water	partition coeffici	ent, K	in	
Met	cify the octanol-water hod of calculation or cify the soil-water pa	determination	, K _d	in _	
Spe Soi	thod of calculation or	rtition coefficient	, K _d	in _	at 25°0
Spe Soi	chod of calculation or ecify the soil-water part of type	rtition coefficient	, K _d	in _	at 25°0

Bioconcentration Factor	<u>Species</u>	<u>Test¹</u>	
UK	UK	<u> </u>	
	· · · · · · · · · · · · · · · · · · ·		
¹ Use the following codes to des	ignate the type of test:	,	
F = Flowthrough S = Static			

$[_]$			_
	Market	Quantity Sold or Transferred (kg/yr)	Total Sales Value (\$/yr)
	Retail sales		
	Distribution Wholesalers		
	Distribution Retailers		·
	Intra-company transfer		
	Repackagers		
	Mixture producers		
	Article producers		,
	Other chemical manufacturers or processors		
	Exporters		
	Other (specify)		

		1	
6.05) CBI	Substitutes List all known commerce for the listed substance and state the feasible substitute is one which is experience in your current operation, and which performance in its end uses. Substitute	e cost of each substitute conomically and technolog	 A commercially gically feasible to use
CBI	for the listed substance and state the feasible substitute is one which is ein your current operation, and which performance in its end uses.	e cost of each substitute conomically and technolog	e. A commercially gically feasible to use ct with comparable
CBI	for the listed substance and state the feasible substitute is one which is every in your current operation, and which performance in its end uses. Substitute	e cost of each substitute conomically and technolog	e. A commercially gically feasible to use ct with comparable
CBI	for the listed substance and state the feasible substitute is one which is every in your current operation, and which performance in its end uses. Substitute	e cost of each substitute conomically and technolog	e. A commercially gically feasible to use ct with comparable
CBI	for the listed substance and state the feasible substitute is one which is every in your current operation, and which performance in its end uses. Substitute	e cost of each substitute conomically and technolog	e. A commercially gically feasible to use ct with comparable
CBI	for the listed substance and state the feasible substitute is one which is every in your current operation, and which performance in its end uses. Substitute	e cost of each substitute conomically and technolog	e. A commercially gically feasible to use ct with comparable
CBI	for the listed substance and state the feasible substitute is one which is every in your current operation, and which performance in its end uses. Substitute	e cost of each substitute conomically and technolog	e. A commercially gically feasible to use ct with comparable
CBI	for the listed substance and state the feasible substitute is one which is every in your current operation, and which performance in its end uses. Substitute	e cost of each substitute conomically and technolog	e. A commercially gically feasible to use ct with comparable

	SECTION	7 MANUFACT	TURING AND PR	ROCESSING INF	ORMATION	
General 1	Instructions:					
provided	tions 7.04-7.06, pro in questions 7.01, ion is extracted.	vide a sepa 7.02, and 7	arate respons 7.03. Identi	se for each p ify the proce	rocess block ss type from	flow diagram which the
PART A M	MANUFACTURING AND PR	OCESSING PR	ROCESS TYPE D	DESCRIPTION		
7.01 In maj	accordance with the or (greatest volume	instructio process t	ons, provide type involvin	a process blong the listed	ock flow diag	cam showing th
[<u>]</u>] Pro	cess type	See	attachea			
				-		

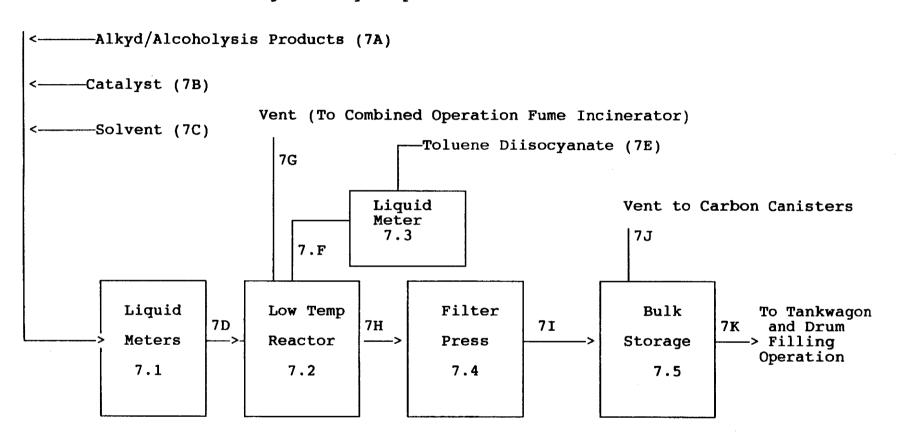
[X] Mark (X) this box if you attach a continuation sheet.

Process: Batch:

Urethane Addition onto Alkyds/Alcoholysis Products

Intermediates:

Oxidizing long to medium oil alkyds Oxidizing alcoholysis products



7.03	process which, treated from one for ques	emission if combine before er e process stion 7.01	streams ed, woul mission type, p l. If a	and emidentaleto the control of the	ssion por at least environ process emissions	ints that 90 perce ment. If block fl s are rel	contain to the contain to the contain the	the listed facility emissions the missions the more than	gram showing all substance and missions if not are released instructions one process as a separate
CBI	Process	type		400	aHac	الم صورا			
ι,	1100633	type			unac	NEW	· · · · · · · · · · · · · · · · · · ·		
		•							
		-							

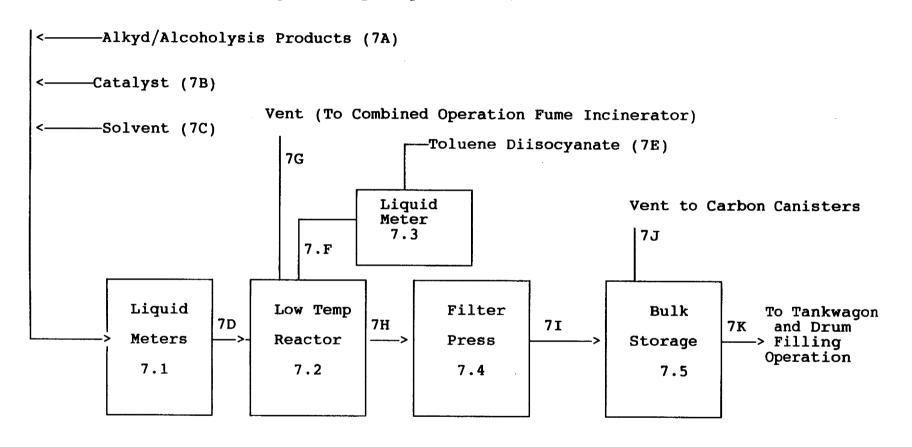
[X] Mark (X) this box if you attach a continuation sheet.

Process: Batch:

Urethane Addition onto Alkyds/Alcoholysis Products

Intermediates:

Oxidizing long to medium oil alkyds Oxidizing alcoholysis products

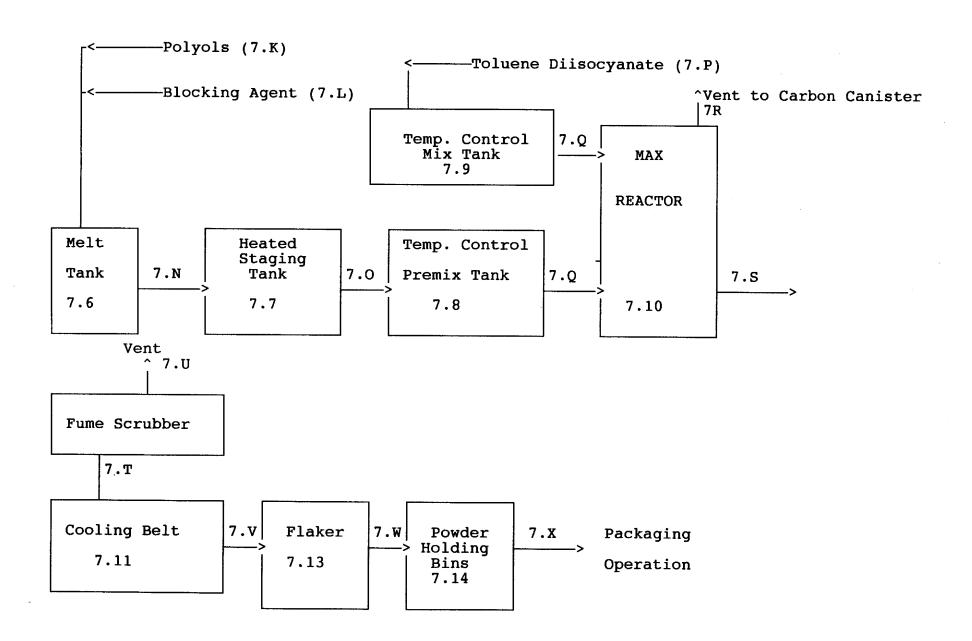


Process: Continuous

Urethane Powder Curing Agent

Intermediates:

None



7.04	Describe the typical equipment process block flow diagram(s).	types for each unit If a process block	operation identified in your flow diagram is provided for more
	than one process type, photocopprocess type.	py this question and	complete it separately for each

CBI

process type.

Process type Batch: Urethane Addition onto Alkyds/Alcoholysis Products

Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel Composition
<u></u>	Liquid Meters	Ambient-100°C	Ambient	SS-304 Wetted Parts
7.2	Low Temp. Reactor	Ambient-100°C	Ambient	SS-304
7.3	<u>Liquid Meter</u>	Ambient	<u>Ambient</u>	SS-304 Wetted Parts
7.4	Filter Press	Ambient-100°C	80 psi	Carbon Steel
7.5	Bulk Storage Tanks	Ambient-50°C	<u>Ambient</u>	Carbon Steel
			•	



Mark (X) this box if you attach a continuation sheet.

7.04 CBI	Describe the typical equipment types for each unit operation identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.						
[_]	Process type Continuous: Urethane Powder Curing Agent						
	Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel Composition		
	7.6	Melt Tank	Ambient-80°C	Ambient	SS-304		
	_7.7	Staging Tank	80°C	Ambient	SS-304		
	7.8	Premix Tank	68-72°C	Ambient	SS-304		
	7.9	Staging Tank	40°C	Ambient	SS-316		
	7.10	MAX Reactor	185-207°C	Ambient	SS-304		
	7.11	Cooling Belt	195°C → Ambient	Ambient	SS-304		
	7.12	Fume Scrubber	Ambient	Ambient	· Carbon Stee		
		Blade Flaker	Ambient	Ambient	Carbon Stee		
	7.14	Powder Bins	Ambient	Ambient	Carbon Stee		

1	Process type .	Batch: Urethane Addit	ion onto Alkyds/Alcoholys	sis Products
	Process Stream ID Code	Process Stream Description	Physical State ¹	Stream Flow (kg/yr
	7G	Condenser Vent	GU	UK
	7J	Tank Vent	GU	UK
•				
	GC = Gas (cond GU = Gas (unco SO = Solid SY = Sludge or AL = Aqueous 1 OL = Organic 1:	iquid	and pressure) re and pressure)	

[X] Mark (X) this box if you attach a continuation sheet.

_} Proce	ss type	Continuous: Urethane P	Powder Curing Agent	
St	ocess ream ID ode	Process Stream Description	Physical State ¹	Stream Flow (kg/yr
71	ξ	Reactor Vent	GU	UK
7:	7	Fume Scrubber	GU	UK
70	J	Fume Scrubber Vent	GU	UK
<u> </u>				
				
				
THEA	TADITORI	ng codes to designate the phys		cess stream:
GC = GU = SO = SY = AL = OL =	Gas (conde Gas (uncon Solid Sludge or Aqueous li Organic li	quid	re and pressure))
GC = GU = SO = SY = AL = OL =	Gas (conde Gas (uncon Solid Sludge or Aqueous li Organic li	densible at ambient temperatu slurry quid quid	re and pressure))

	pe Batch: Ure	thane Addition on	to Alkyds/Alcoh	olysis Produc
а.	b.	с.	d.	e.
Process Stream ID Code	Known Compounds	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimato Concentra (% or p
7G	Air	> 99%	N/A	(10 02)
	TDI	UK	N/A	
	Solvent	UK	N/A	
7J	Inert Gas	> 99%	N/A	
	Solvent	UK	N/A	

7.06 continued below



		pe Continuous:	Urethane Powder	Curing Agent	
_	а.	b.	с.	d.	е.
S	cocess Stream Code	Known Compounds 1	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentration(% or ppm)
***	7R	Inert Gas	> 99%	N/A	
		TDI	.002 ppm	N/A	
		Blocking Agent	UK	N/A	
		Polyol	UK	N/A	
	7T	Air	> 99%	N/A	
		Blocking Agent	UK	N/A	
	7 U	Air	> 99%	N/A	
cont	inued be	elow			

7.06 (continue	d)	
----------------	----	--

¹For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive <u>Package Number</u>	Components of Additive Package	Concentrations (% or ppm)
1	N/A	N/A
		•
2		
3		
4		
5		
² Use the following codes to	designate how the concentration w	as determined:
A = Analytical result E = Engineering judgement/c	alculation	
	designate how the concentration w	as measured:
V = Volume W = Weight		
Mark (X) this box if you atta		

In ac which	cordance descri	e with the bes the tr	instruct eatment p	ions, provide rocess used fo	a residual or residuals	treatment bl identified	ock flow dia in question
Proce	ss type	•••••		N/A			
				•			
			·				
·							
			•				

PART B RESIDUAL GENERATION AND CHARACTERIZATION

_1	Process	type		I/A			
	a.	b.	c.	d.	е.	f.	g.
	Stream ID Code	Type of Hazardous Waste	Physical State of Residual ²	Known Compounds ³	Concentra- tions (% or ppm) ^{4,5,6}	Other Expected Compounds	Estimate Concen- trations (% or ppm

8.05 (continued)

```
<sup>1</sup>Use the following codes to designate the type of hazardous waste:

I = Ignitable
C = Corrosive
R = Reactive
E = EP toxic
T = Toxic
H = Acutely hazardous

<sup>2</sup>Use the following codes to designate the physical state of the residual:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
```

IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

8.05 continued below

OL = Organic liquid

8.05 (continued	I)))
-----------------	----	---	---

³For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column d. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Package Number	Additive Package	(% or ppm)
1		
2		
•		
3		
		-
,		
4		
		114
5		
	<u></u>	
	· ————————————————————————————————————	
⁴ Use the followin	g codes to designate how the concentration wa	ns determined:
		as determined.
A = Analytical r E = Engineering	esult judgement/calculation	
O5 continued below		
Mark (X) this box	if you attach a continuation sheet.	
	56	

8	. 05	(continued)
---	------	-------------

⁵Use the following codes to designate how the concentration was measured:

V = Volume

W = Weight

⁶Specify the analytical test methods used and their detection limits in the table below. Assign a code to each test method used and list those codes in column e.

Code	Method	Detection Limit $(\pm \text{ ug/l})$
1		
2		
3		
6		

[_] Mark (X) this box if you attach a continuation sheet	•

<u>CBI</u>	Process	type	•••	N/A			
	а.	b.	c.	d.	e.	f. Costs for	g.
	Stream ID Code	Waste Description Code ¹	Management Method Code ²	Residual Quantities (kg/yr)	Management of Residual (%) On-Site Off-Site		Changes in Managemen Methods
						·	
	_				esignate the waste		

8.22 CBI	Describe the (by capacity) your process	incinerator	s that are us	sed on-site	to burn the i	esiduals id	argest entified in
[_]	·	Comb Cha	ustion amber ture (°C)	Loca Temp	ation of perature pnitor	Resid In Co	ence Time mbustion (seconds)
	Incinerator	Primary	Secondary	Primary	Secondary	Primary	Secondary
	1						
	2		·				
	3						
	by circi	ing the appi	copriate resp	onse.	s been submit		
		•••••					
8.23) <u>CBI</u> [_]	Complete the fare used on-si treatment block	te to burn t	am(s). Air Po	identified	t (by capacit in your proc	y) incinerates block or Types Emission Avail	residual of s Data
	2		<i>N_j</i>	/ <u>A</u>		N/A	4-0
	Yes		opriate respo	onse.	s been submit		1
	Use the follow S = Scrubber (E = Electrosts O = Other (spe	wing codes to (include type atic precipi	o designate t e of scrubber tator	the air poll			
[_]	Mark (X) this b	pox if you as	ttach a conti	nuation she	et.	- Angel	

PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

<u></u>		intained for		Number of
Data Element	Hourly Workers	Salaried Workers	Data Collection Began	Years Recor
Date of hire	X	X	*	7 years aft termination
Age at hire	X	x	*	11 11
Work history of individual before employment at your facility	x	X	1977	11 (1
•				-
Sex	<u> </u>	<u> </u>	1977/*	ff H
Race	<u> </u>	X	1977/*	11 11
Job titles	<u>X</u>	X	1977	11 11
Start date for each job title	<u>x</u>	X	1977	n n
End date for each job title	<u> </u>	X	1977	11 11
Work area industrial hygiene monitoring data	<u> </u>	X	1980	30 years
Personal employee monitoring data	X	X	1980	Duration of employment plus 30 year
Employee medical history	X	X	1980	11 11
Employee smoking history	NA			
Accident history	NA.			
Retirement date	X	X	*	7 years aft termination
Termination date	X	X	*	11 11
Vital status of retirees	X	×	Mid 1930's	7 years aft death of re
Cause of death data	X	x	1987	7 years aft death

9.	02

In accordance with the instructions, complete the following table for each activity in which you engage.

CBI

[_]

a.	b.	c.	d.	e.
<u>Activity</u>	Process Category	Yearly Quantity (kg)	Total Workers	Total Worker-Hours
Manufacture of the listed substance	Enclosed	N/A	N/A	N/A
	Controlled Release	_N/A	N/A	N/A
	Ореп	N/A	N/A	N/A
On-site use as reactant	Enclosed	98,835	18	<u>z54</u>
	Controlled Release	N/A	N/A	N/A
	0pen	N/A	N/A	N/A
On-site use as	Enclosed	N/A	NA	N/A
	Controlled Release	N/A	N/A	N/A
	0pen	N/A	N/A	N/A
On-site preparation of products	Enclosed	N/A	N/A	N/A
	Controlled Release	N/A	N/A	N/A
	0pen	N/A	NA	N/A

 $^[\ \ \]$ Mark (X) this box if you attach a continuation sheet.

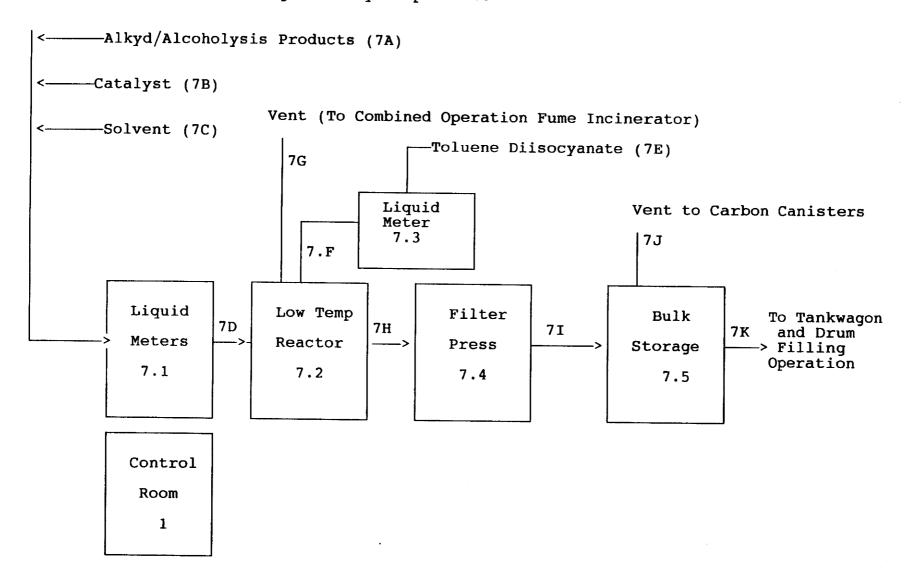
Labor Category A Reactor operator B Maintenance mechanic C Foreman B G H I J	Reactor operator Maintenance mechanic Foreman D E F G H	Reactor operator Maintenance mechanic Foreman D E F G H	Johan Gabarana	
Foreman D E F G H	C Foreman D	Foreman E F G H		
Foreman D E F I	C Foreman D	Foreman D E F I		Reactor Operator
D E F G H	D E F G H I	D E F G H		Maintenance mechanic
E F G H	E F G H	E F G H		Foreman
F G H I	F G H I	F G H	_	
G H I	G H I	G H I		
н	H	н	- · · · · · · · · · · · · · · · · · · ·	
I .	I .	I		
•		•		-
J	J	J		
			J	

9.04	In accordance with the instructions, provide your process indicate associated work areas.	block	flow	diagram(s)	and
CBI					
[_]	Process type <u>See attached</u>				

Process: Batch: Urethane Addition onto Alkyds/Alcoholysis Products

Intermediates: Oxidizing long to medium oil alkyds

Oxidizing alcoholysis products

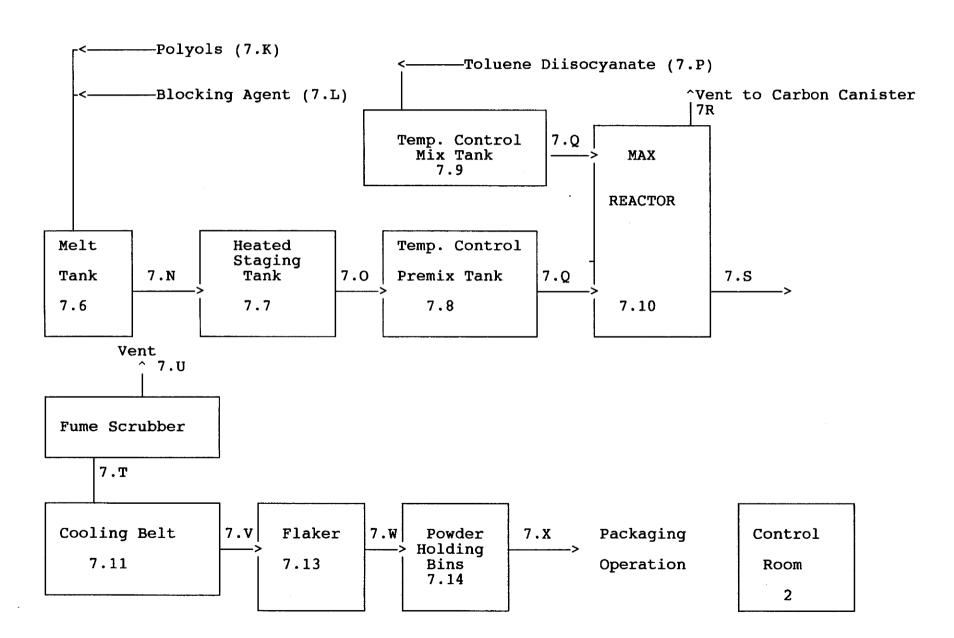


Process: Continuous

Urethane Powder Curing Agent

Intermediates:

None



9.05 CBI	additional areas not	work area(s) shown in question 9.04 that encompass workers who in contact with or be exposed to the listed substance. Add any shown in the process block flow diagram in question 7.01 or a question and complete it separately for each process type.
[_]	Process type	Batch: Urethane Addition onto Alkyds/Alcoholysis Products
	Work Area ID	Description of Work Areas and Worker Activities
	1	1 Control Room, Reactor Area (Workers monitor temperature,
	2	addition rate)
	3	
•	4	
	5	
	6	
	7	
	8	
	9	
	10	

9.05 CBI	may potentially come additional areas not	work area(s) shown in question 9.04 that encompass workers who in contact with or be exposed to the listed substance. Add any shown in the process block flow diagram in question 7.01 or question and complete it separately for each process type.
[_]	Process type	Continuous: Urethane Powder Curing Agent
	Work Area ID	Description of Work Areas and Worker Activities
	1	2 Control Room, Charging Area, Reactor Area (Workers
	2	monitor temperature, addition rates, take samples and
	3	charge melt tanks)
	4	
	5	
	6	
	7	
	8	
	9	
	10	

Process typ	e <u>Batc</u> l	n: Urethane A	ddition	onto Alkyds/A	Alcoholysis Pr	oducts
Work area .	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • •	1		
Labor Category	Number of Workers Exposed	Mode of Expos (e.g., di skin cont	rect	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Numb Days Ye: Exp
A,B,C	18	inhalation		GU	A	
						<u> </u>
						-
						
GC = Gas (tempe: GU = Gas (tempe:	condensible at rature and pres uncondensible a rature and pres	ambient ssure) it ambient ssure;	SY = AL = OL =	Sludge or sl Aqueous liqu Organic liqu Immiscible l	urry id id iquid	ostance
SO = Solid	des fumes, vapo	ors, etc.)		(specify phase 90% water, 10	ses, e.g., O% toluene)	
² Use the foll	lowing codes to	designate av	erage le	ength of expos	sure per day:	
exceedir	es or less than 15 minute g 1 hour than one hour,		E = (exceeding 4 ho	4 hours, but n	

	Process typ∈	<u>Con</u>	tinuous: Uretha	ne Pow	der Curing Ag	ent	
١	Work area	• • • • • • • • • • • • • • • • • • • •		• • • • •	2		
	Labor Category	Number of Workers Exposed	Mode of Exposur (e.g., dire skin contac	ct	Physical State of Listed Substance	Average Length of Exposure Per Day ²	Number of Days per Year Exposed
	<u>A,B,</u>	3	Direct skin com	ntact	OL	A	4
	A,B,C,	4	Inhalation		GU	A	4
	-		· · · · · · · · · · · · · · · · · · ·		-		
						-	
							
							
							
,	GC = Gas (contemper GU = Gas (temper temper)	lowing codes f exposure: condensible a cature and pro incondensible cature and pro les fumes, va	t ambient essure) at ambient essure;	SY = AL = OL =	Sludge or sl Aqueous liqu Organic liqu Immiscible l (specify pha 90% water, 16	urry id id iquid ses, e.g.,	bstance a
2	Use the foll	owing codes	to designate aver	age l	ength of expo	sure per day:	
3	exceedin C = Greater	es or less than 15 minus g 1 hour than one hous g 2 hours	·	E = (exceeding 4 he	4 hours, but rours	

Process type	Batch: Urethane Addition onto Alkyds/Alcoholysis Products					
Work area Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposur (ppm, mg/m³, other-sp				
A	UK	. UK				
В	<u> </u>	UK				
C	UK	UK				

area.		
Process type	Continuous: Urethane Powder Cur	ring Agent
Work area	<u>2</u>	
Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure (ppm, mg/m, other-spec
A	<pre>< 1 ppb</pre>	< 1 ppb
B	< 1 ppb	< 1 ppb
C	< 1 ppb	< 1 ppb
		· V 27 - Admin
Winds and the second second second		

	_				
PART	R	VORK	PLACE	MONITORING	PROGRAM

Sample/Test	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who Samples ¹	Analyzed 1.1-House (Y/N)	Number Years Red Maintain
Personal breathing zone	N/A	N/A	N/A	N/A	N/A	_N/A
General work area (air)	2	Continuous	Continuous	<u>D</u>		30
Wipe samples	N/A	N/A	N/A	N/A	NA	N/A
Adhesive patches	N/A	N/A	N/A	N/A	_N/A_	_N/A
Blood samples	N/A	_N/A_	N/A	_N/A_	_N/A_	N/A
Urine samples	N/A	N/A	N/A	N/A	N/A	_N/A
Respiratory samples	N/A	N/A	N/A	<u> N/A</u>	N/A	N/A
Allergy tests	N/A	N/A	N/A	_N/A_	N/A	NIA
Other (specify) $\frac{N/A}{A}$,	•	,	,
Other (specify)						
Other (specify)						
¹ Use the following co A = Plant industrial B = Insurance carrie C = OSHA consultant D = Other (specify)	hygieni:	st	takes the	monitorin	g samples:	

_]	Sample Type	Sa	ampling and Analyt	ical Methodolog	<u>ty</u>						
	beneral work area MDA # 7100 and 7005 (air)										
10	If you conduct persona specify the following				ubstance,						
<u>I</u> -]	Equipment Type ¹	Detection Limit ²	Manufacturer	Averaging Time (hr)	Model Number						
-'	E	D. 001 A	MDA		7100,7005						
	¹ Use the following cod A = Passive dosimeter B = Detector tube C = Charcoal filtrati D = Other (specify)			oring equipment	types:						
	Use the following cod E = Stationary monito F = Stationary monito G = Stationary monito H = Mobile monitoring I = Other (specify)	rs located within rs located within rs located at pla	n work area n facility nt boundary	ring equipment	types:						
	² Use the following cod A = ppm B = Fibers/cubic cent C = Micrograms/cubic	imeter (f/çc)	letection limit un	its:							

CBI	The Paris of the Control of the Cont	Frequency
[_]	Test Description None	(weekly, monthly, yearly, etc.)
-	None	
		
		•

PART C ENGINEERING CONTROLS

Process type	Bata	h: Urethane	Addition	ento Pardust
Work area		AIRYAS JA	<u> </u>	- I BALL CI
Engineering Controls	Us ed (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgrade
Ventilation:				
Local exhaust				
General dilution	\mathcal{N}			
. Other (specify)				
	<u> </u>			
Vessel emission controls	Υ	1979		
Mechanical loading or packaging equipment				
Other (specify)				
	N			

(X)	Mark	(X)	this	box	if	you	attach	a	continuation	sheet
7						-				

PART	C ENGINEERING CONTROLS				
9.12 CBI	Describe the engineering co to the listed substance. P process type and work area.	hotocopy this o	use to reduce or question and compl	eliminate wor ete it separat	ker exposure ely for each
[_]	Process type	. Continuous:	Urethane Powder C	uring Agent	
	Work area	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	2	
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:				
	Local exhaust	N			
	General dilution	N			
	Other (specify)				

1984

1986

N

N

Y

Y

N

Scrubber

Other (specify)

Vessel emission controls

Mechanical loading or packaging equipment

[_]	Mark (X)	this b	oox if	E you	attach	a	continuation	she	et.			

Describe all equipment or process modifications you have made within the prior to the reporting year that have resulted in a reduction of worker exthe listed substance. For each equipment or process modification describe the percentage reduction in exposure that resulted. Photocopy this quest complete it separately for each process type and work area. Process type Batch: Alkyds Alcoholysis					
Equipment or Process Modification	Reduction in Wor Exposure Per Year				
None					

the percentage reduction in exposure that resulted. complete it separately for each process type and work	k area.
Process type <u>Continuous: Urett</u>	hane Powder Curing
Work area	
Equipment or Process Modification	Reduction in Work Exposure Per Year
None	

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 CBI	Describe the personal protective and safety in each work area in order to reduce or elim substance. Photocopy this question and compand work area.	
<u>OD1</u>		
[_]	Process type Batch: Urethane Addit	cion onto Alkyds/Alcoholysis Products
	Work area	
		Wear or
	Equipment Types	Use (Y/N)
	Respirators	_ N
	Safety goggles/glasses	
	Face shields	\mathcal{N}
	Coveralls	·
	Bib aprons	

Chemical-resistant gloves

Other (specify)

TIL EACH WOL	Photocopy this question and com	equipment that your workers wear or use minate their exposure to the listed plete it separately for each process typ
[_] Process typ	e Continuous: Urethane	Powder Curing Agent
Work area .	••••••	2
	Equipment Types	Wear or Ura(Y/N)
	Respirators Safety goggles/glasses	<u>N</u>
	Face shields	
	Coveralls	
	Bib aprons	$\overline{\mathcal{N}}$
	Chemical-resistant glov	ves
	Other (specify)	
	Compressed air	
	·	
•		

[_]	Mark	(X)	this	box	if	you	attach	a	continuation	sheet.
-----	------	-----	------	-----	----	-----	--------	---	--------------	--------

Process ty	pe <u>Batch:</u> U	rethane Additio	on onto All	kyds/Alcoholy	sis Produc
Work Area	Respirator Type	Average Usage	Fit Tested (Y/N)	Type of Fit Test ²	Frequency Fit Test (per yea
¹ Use the fo A = Daily B = Weekly	llowing codes to desig	nate average u	sage:		
C = Monthl D = Once a E = Other	year (specify) llowing codes to desig tative	nate the type (of fit tes	t:	
C = Monthl D = Once a E = Other Use the fo QL = Quali	year (specify) llowing codes to desig tative	nate the type o	 of fit tes	t:	

9.15	respira tested,	ers use respirators when w type, the work areas wher tors used, the average usa and the type and frequenc e it separately for each p	e the respirat ge, whether or y of the fit t	ors are us	sed, the type	of fir					
CBI											
[_]	Process type Continuous - Urethane Powder Curing Agent										
	Work Area	Respirator Type	Average Usage	Fit Tested (Y/N)	Type of Fit Test ²	Frequency of Fit Tests (per year)					
	2	Full face	E	<u>Y</u>	QT	Each Use					
	A = Dai B = Wee C = Mon D = Onc E = Oth Use the	kĺy			t:						
[<u> </u>]	Mark (X)	this box if you attach a	continuation s	heet.							

PART E WORK PRACTICES

9.19 <u>CBI</u> [_]	Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area. **Ure thane Addition on to Batch: Alkyds Alcoholysis Products**								
	Work area			<u> </u>					
	Mark storage area with wa	rning signs.							
	Use permit system for ope	ning the process	•						
	Provide neutralization ch	emicals and spil	l control.						
		Provide worker training programs.							
	Use HMIS.								
3.29	Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area. We have Addition onto Products Work area.								
		I and Them	1.2 m;						
	Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day				
	Sweeping	X							
	Vacuuming	X							
	Water flushing of floors	X							
	Other (specify)								
		·			,				



PART	E WORK PRACTICES								
9.19 CBI	Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.								
[_]	Process type <u>Lor</u>	ntinuous:	Urethane	Powder C	uring Agent				
	Mark storage area with wa	rning signs.							
	Use permit system for ope	ning the process	•						
	Provide neutralization ch	emicals and spil	l control.		·				
	Provide worker training p	-							
	Use HMIS. Perform continuous on-line monitoring.								
	Process type <u>Cor</u>	ntinuous:	Urethane 1	Powder Cur	ing Azent				
	Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day				
	Sweeping	X							
	Vacuuming	X							
	Water flushing of floors	X							
	Other (specify)								

105

9.21	exposure to the listed substance?							
	Routine exposure							
	Yes 1							
	No 2							
	Emergency exposure							
	Yes 1							
	No 2							
	If yes, where are copies of the plan maintained?							
	Routine exposure:							
	Emergency exposure:							
9.22	Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response. Yes							
	If yes, where are copies of the plan maintained? Plant office, Production area and Administrative office Has this plan been coordinated with state or local government response organizations? Circle the appropriate response.							
	Yes							
	No 2							
9.23	Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.							
	Plant safety specialist 1							
	Insurance carrier 2							
	OSHA consultant 3							
	Other (specify)							
[_]	Mark (X) this box if you attach a continuation sheet.							

SECTION 10 ENVIRONMENTAL RELEASE

General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RQ.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

	(UTM) coordinates.		. 1						
	Latitude	••••••	<u>42°</u>	07' 10N					
	Longitude	•••••••	88 °	17 · 18W					
	UTM coordinates Zone	, North	ing, E	asting					
10.03	If you monitor meteorological conditions in the vicinity of your facility, provide the following information.								
	Average annual precipitation	•••••		inches/year					
	Predominant wind direction	••••••							
10.04	Indicate the depth to groundwater	below your facility	•						
	Depth to groundwater	•••••		meters					
10.05	For each on-site activity listed.	indicate (V/N/NA) a	ll routine relea	agag of the					
10.05 CBI	For each on-site activity listed, listed substance to the environment Y, N, and NA.)	nt. (Refer to the i	nstructions for	a definition of					
	'listed substance to the environmen	nt. (Refer to the i	ll routine releanstructions for ironmental Relea	a definition of					
CBI	'listed substance to the environment Y, N, and NA.)	nt. (Refer to the i	nstructions for ironmental Relea	a definition of					
CBI	Y, N, and NA.) On-Site Activity	nt. (Refer to the i	nstructions for ironmental Relea	a definition of					
CBI	Y, N, and NA.) On-Site Activity Manufacturing	nt. (Refer to the i	ironmental Relea Vater N/A	a definition of					
CBI	Insted substance to the environment Y, N, and NA.) On-Site Activity Manufacturing Importing	nt. (Refer to the i	ironmental Relea Vater N/A	a definition of					
CBI	Insted substance to the environment Y, N, and NA.) On-Site Activity Manufacturing Importing Processing	nt. (Refer to the i	ironmental Relea Vater N/A	a definition of					
CBI	Insted substance to the environment Y, N, and NA.) On-Site Activity Manufacturing Importing Processing Otherwise used	nt. (Refer to the i	ironmental Relea Vater N/A	a definition of					
CBI	Insted substance to the environment Y, N, and NA.) On-Site Activity Manufacturing Importing Processing Otherwise used Product or residual storage	nt. (Refer to the i	ironmental Relea Vater N/A	a definition of					
CBI	Insted substance to the environment Y, N, and NA.) On-Site Activity Manufacturing Importing Processing Otherwise used Product or residual storage Disposal	nt. (Refer to the i	ironmental Relea Vater N/A	a definition of					
CBI	Insted substance to the environment Y, N, and NA.) On-Site Activity Manufacturing Importing Processing Otherwise used Product or residual storage Disposal	nt. (Refer to the i	ironmental Relea Vater N/A	a definition of					

Qu	antity di	scharged to	the air		110	kg/yr ± 1
Qu	antity di	scharged in	vastevater	s		kg/yr ± _
Qu:	antity man eatment,	naged as ot storage, or	her waste in disposal un	n on-site nits		kg/yr ±
Qua tro	antity man eatment, s	naged as ot storage, or	her waste in disposal un	n off-site nits		kg/yr <u>+</u> _
(Calculat	ed using	AP-42	Methodolog	Y.	

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

Process type F	Batch: Urethane Addition onto Alkyds/Al	lcoholysis Products
Stream ID Code	Control Technology	Percent Effic
7E	Conservation vent/carbon drums	90
7F	None	
7.3	None	
7.2 (7G)	Fume Incinerator	99

Mark (X) this box if you attach a continuation sheet.

Process type	Continuous: Urethane Powder Curing Age	nt
Stream ID Code	Control Technology	Percent Effic
7P	Conservation vent/carbon drum	90
7.9	None	
7.Q	None	
7.10	None	
7.T (7.11)	Fume Scrubber	80
	_	•

PART I	B RELEASE TO	AIR	
10.09 CBI [_]	substance i residual tr source. Do sources (e.	n terms of a Stream eatment block flow not include raw ma g., equipment leaks	ntify each emission point source containing the listed in ID Code as identified in your process block or diagram(s), and provide a description of each point aterial and product storage vents, or fugitive emissions). Photocopy this question and complete it separately drethane Addition on to Alkyds Alcoholysis Products
	Point Source ID Code	_	Description of Emission Point Source
	None	-	
		-	
		- -	
		-	
		-	
		-	
		-	

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$\boldsymbol{\tau}$

Mark (X) this box if you attach a continuation sheet.

residual treatment block source. Do not include	Identify each emission point source containing the I Stream ID Code as identified in your process block or c flow diagram(s), and provide a description of each po raw material and product storage vents, or fugitive em
for each process type.	reaks). Photocopy this question and complete it sepa
Process type Lon	tinuous: Urethane Powder Curing Age
roint Source	sa ing ing
ID Code	Description of Emission Point Source
None	
	•

Point Source ID Code	Stack Height(m)		Exhaust Temperature (°C)	Emission Exit Velocity (m/sec)	Building Height(m) ¹	Building Width(m)
None						
						
	·					
	<u> </u>					
						
Height o	of attached	or adjacent	building			
		or adjacent h				

	Point Source ID Code	Stack Height(m)	Stack Inner Diameter (at outlet) (m)	Exhaust Temperature (°C)	Emission Exit Velocity _(m/sec)	Building Height(m)	Building Width(m)	V
•								
							 .	
	² Width of	attached o	or adjacent or adjacent b odes to desi		ype:			
	H = Hori: V = Vert							

	. 1
Point source ID code	<u>None</u>
Size Range (microns)	Mass Fraction (% ± % precision
< 1	
≥ 1 to < 10	
≥ 10 to < 30	
≥ 30 to < 50	
≥ 50 to < 100	
≥ 100 to < 500	
≥ 500	
	Total = 100%
	·

(10.13) CBI	types listed which are exp according to the specified the component. Do this fo residual treatment block f not exposed to the listed process, give an overall p exposed to the listed subs for each process type.	osed to the leading to the leading percentage of tance. Ure History	listed suent of the ss type is. Do not this is time per occupy this is the same of the sam	bstance a e listed dentified ot includ s a batch year tha s questio	nd which substance in your e equipme or inter t the pro n and com	are in se passing process b nt types mittently cess type plete it	rvice through lock or that are operated is separately				
[_]	Process type <u>Batc</u>										
	Percentage of time per year that the listed substance is exposed to this process type										
	.,,,,	Number	of Compo	nents in	Service b	y Weight cess Stre	am				
	Equipment Type	Less than 5%	5-10%	11-25%	26-75%	76-99%	Greater than 99%				
	Pump seals ¹										
	Packed						0				
	Mechanical	11. 52					<u> </u>				
	Double mechanical ²			-		•					
	Compressor seals ¹						0				
	Flanges						25				
	Valves										
	Gas ³						0				
	Liquid				•		4				
	Pressure relief devices ⁴ (Gas or vapor only)						0				
	Sample connections										
	Gas						_0_				
	Liquid						1				
	Open-ended lines ⁵ (e.g., purge, vent)										
	Gas	****					_0_				
	Liquid						_0_				
	¹ List the number of pump an compressors	d compressor	s ea ls, r	ather tha	in the num	ber of pu	imps or				
10.13	continued on next page										

PART	C	FUGITIVE	EMISSIONS
LUVI	·	LOGITIVE	CUTOSTONS

10.13	Equipment Leaks Complete types listed which are expanded according to the specified the component. Do this for residual treatment block is not exposed to the listed process, give an overall pexposed to the listed substitute for each process type. Process type Lonfir	oosed to the liveright percent or each process flow diagram(s substance. I percentage of stance. Photo	listed suent of these type is). Do note this interest the perocopy this second	bstance a e listed dentified ot includ s a batch year tha s questio	nd which substance in your e equipme or inter t the pro n and com	are in se passing process b nt types mittently cess type plete it	rvice through lock or that are operated is separatel
·,	Percentage of time per year	that the 14	ernane	rowa	er cui	ing A	tgent_
	Percentage of time per yea type	r that the 11	sted sub	stance is 	exposed	to this p	rocess D.Z.
		Number	of Compos	nents in	Service by	- y Weight	Percent
	Equipment Type	Less than 5%	5-10%				Greater
	Pump seals ¹	Chan Ja	3-10%	11-25%	<u>26-75%</u>	76-99%	than 99
	Packed						
	Mechanical			***************************************			
	Double mechanical ²			-		•	
	Compressor seals ¹		***				
	Flanges						<u> </u>
	Valves				-		
	Gas ³						Λ
	Liquid						
	Pressure relief devices (Gas or vapor only)						0
	Sample connections						
	Gas		· .				0
	Liquid						1
	Open-ended lines ⁵ (e.g., purge, vent)						
	Gas			-11-2			D
	Liquid						0
	¹ List the number of pump an compressors	d compressor	seals, r	ather tha	n the num	ber of pu	mps or
0.13	continued on next page						
	continued on next page						-

10	10	(
ΙU	.13	(continued)

dev	ices in service er "None" under	are cont	entified in 10.13 to rolled. If a press	o indicate which pr sure relief device	table for those essure relief is not controlled
Pre	a. Number of ssure Relief De	vices	b. Percent Chemical <u>in</u> Vessel	c. Control Device	d. Estimated Control Efficien
10	onservation	vent	799	Carbon drum	90
		**			
	-	——————————————————————————————————————			

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ι	Δ	ļ
	~	

Mark (X) this box if you attach a continuation sheet.

²If double mechanical seals are operated with the barrier (B) fluid at a pressure greater than the pump stuffing box pressure and/or equipped with a sensor (S) that will detect failure of the seal system, the barrier fluid system, or both, indicate with a "B" and/or an "S", respectively

³Conditions existing in the valve during normal operation

⁴Report all pressure relief devices in service, including those equipped with control devices

⁵Lines closed during normal operation that would be used during maintenance operations

¹Refer to the table in question 10.13 and record the percent range given under the heading entitled "Number of Components in Service by Weight Percent of Listed Substance" (e.g., <5%, 5-10%, 11-25%, etc.)

²The EPA assigns a control efficiency of 100 percent for equipment leaks controlled with rupture discs under normal operating conditions. The EPA assigns a control efficiency of 98 percent for emissions routed to a flare under normal operating conditions

	² If double mechanical seals are operated with the barrier (B) fluid at a pressure greater than the pump stuffing box pressure and/or equipped with a sensor (S) that will detect failure of the seal system, the barrier fluid system, or both, indicat with a "B" and/or an "S", respectively								
	³ Conditions existing in the valve during normal operation ⁴ Report all pressure relief devices in service, including those equipped with control devices								
	⁵ Lines closed during norm operations	mal operation that woul	ld be used during	maintenance					
<u>CBI</u>	Pressure Relief Devices we pressure relief devices in devices in service are common enter "None" under column	dentified in 10.13 to ontrolled. If a pressu	indicate which pr	essure relief					
[_]	a. Number of	b. Percent Chemical	c.	d. Estimated					
	Pressure Relief Devices	in Vessel	Control Device	Control Efficiency					
	1 Conservation vent	<u> </u>	Carbon dram	90					
1	Refer to the table in que heading entitled "Number Substance" (e.g., <5%, 5-	of Components in Servi	the percent range ce by Weight Perc	e given under the ent of Listed					
;	The EPA assigns a control with rupture discs under efficiency of 98 percent conditions	normal operating condi	tions. The EPA as	ssigns a control					
[_] 1	Mark (X) this box if you a	ttach a continuation s	heet.						

10.13

(continued)

				1/4				
Process type								
_	Leak Detection	-						
Equipment Type	Concentration (ppm or mg/m³) Measured at Inches from Source	Detection Device	of Leak Detection	Repairs Initiated (days after detection)				
	220 000200		(Par Jana)					
Pump seals Packed								
Mechanical								
Double mechanical			`					
Compressor seals								
Flanges								
Valves								
Gas								
Liquid								
Pressure relief devices (gas or vapor only)								
Sample connections								
Gas								
Liquid								
Open-ended lines								
Gas								
Liquid								
 ¹ Use the following co POVA = Portable orga FPM = Fixed point mo 0 = Other (specify)	nnic vapor analyze onitoring	r						

n	A DT	177	MON	ROITT	ME	DEI	ďΛ	CEC
ν	VKJ.	Е.	NUN-	-KOUT I	NE.	K MI	.r.a	51.5

Release		Date Started	Time (am/pm)	Date Stopped	Time (am/pm)
1		None	None	None	None
2	_				
3					
4	_				
5	_				
6	_				
Release 1	(km/hr)	Direction	(%)	<u>(°C)</u>	<u>(Ÿ/N)</u>
	Wind Speed	Wind	Humidity	Temperature	Precipitati
1					
2					And the state of t
3					
4					
5					
6				***************************************	

APPENDIX I: List of Continuation Sheets

Attach continuation sheets for sections of this form and optional information after this page. In column 1, clearly identify the continuation sheet by listing the question number to which it relates. In column 2, enter the inclusive page numbers of the continuation sheet for each question number.

	Continuation
Question Number	Sheet Page Numbers
(1)	(2)
4.02	<u> 132A - 132H</u>
7.01	4zA
7.03	44A_44L
7.04	45 A
7.05	46 A
7.06	47A
9.04	91A, 91B
9.05	92 A
9.06	93 A
9.07	94 A
9.12	98A
9.13	99 A
9.14	100 A
9.15	101 A
9. 19	105 A
9.20	105 A
10.08	1/Z A
10.09	//3 A
10.10	114 A
10.11	115 A
[_] Mark (X) this box if you attach a continuation	n sheet.
10.13	117 A
10.14	117 A 118 A
10 · 17	110

MATERIAL SAFETY DATA SHEET

DIVISION ADDRESS

A Baver USA INC COMPANY Bayer

Mobay Corporation

MOBAY CORPORATION Polyurethane Division Mobay Road <u>Pittsburgh,</u> 15205-9741

ISSUE DATE **SUPERSEDES** 1/2/89 3/21/88

-800-662-2927

TRANSPORTATION EMERGENCY: CALL CHEMTREC

TELEPHONE NO: 800-424-9300; DISTRICT OF COLUMBIA: 202-483-7616

MOBAY NON-TRANSPORTATION EMERGENCY NO. (412) 923-1800

PRODUCT IDENTIFICATION

PRODUCT NAME....: Mondur TD-80 (All Grades)

PRODUCT CODE NUMBER....: E-002

CHEMICAL FAMILY....: Aromatic Isocyanate

CHEMICAL NAME....: Toluene Diisocyanate (TDI)

SYNONYMS....: Benzene, 1,3-diisocyanato methyl-

CAS NUMBER....: 26471-62-5

T.S.C.A. STATUS....: This product is listed on the TSCA Inventory.

OSHA HAZARD COMMUNICATION

STATUS....: This product is hazardous under the criteria of

the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.

 $C_9H_6N_2O_2$ CHEMICAL FORMULA....:

HAZARDOUS INGREDIENTS Η.

COMPONENTS:	% :	OSHA-PEL	ACGIH-TLV
2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9	80	0.02 ppm Ceiling	0.005 ppm TWA 0.02 ppm STEL
2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7	20	Not Established	Not Established

III. PHYSICAL DATA

APPEARANCE....: Liquid

COLOR....: Water white to pale yellow

Sharp, pungent

ODOR THRESHOLD....: Greater than TLV of 0.005 ppm

MOLECULAR WEIGHT....:

Approx. 55°F (13°C) for TDI Approx. 484°F (251°C) for TDI MELT POINT/FREEZE POINT...:

BOILING POINT....:

Approx. 0.025 mmHg @ 77°F (25°C) for TDI VAPOR PRESSURE....:

VAPOR DENSITY (AIR=1)....: 6.0 for TDI

Not Applicable 1.22 @ 77°F (25°C)

SPECIFIC GRAVITY....:

BULK DENSITY....: 10.18 lbs/gal

SOLUBILITY IN WATER....: Not Soluble. Reacts slowly with water at normal

room temperature to liberate CO, gas.

% VOLATILE BY VOLUME....: Negligible

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> > 132A Continuation

IV. FIRE & EXPLOSION DATA

V. HUMAN HEALTH DATA

Explosive rupture is possible. Therefore, use cold water to cool fire-exposed

PRIMARY ROUTE(S) OF

containers.

ENTRY...... Inhalation. Skin contact from liquid, vapors or aerosols.

EFFECTS AND SYMPTOMS OF OVEREXPOSURE INHALATION

Acute Exposure. TDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These effects are usually reversible. Chemical or hypersensitive pneumonitis, with flu-like symptoms (e.g., fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure.

Chronic Exposure. As a result of previous repeated overexposures or a single large dose, certain individuals may develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanate has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent.

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132B Continuation

v. <u>HUMAN HEALTH DATA</u> (Continued)

SKIN CONTACT

Acute Exposure. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove.

<u>Chronic Exposure.</u> Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

EYE CONTACT

Acute Exposure. Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. However, damage is usually reversible. See Section VI for treatment.

Chronic Exposure. Prolonged vapor contact may cause conjunctivitis.

INGESTION

Acute Exposure. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Chronic Exposure. None Found

MEDICAL CONDITIONS

AGGRAVATED BY EXPOSURE..: Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity), skin allergies, eczema.

NTP.....: The National Toxicology Program reported that TDI caused an increase in the number of tumors in exposed rats over those counted in non-exposed rats. The TDI was administered in corn-oil and introduced into the stomach through a tube. Based on this study, the NTP has listed TDI as a substance that may reasonably be anticipated to be a carcinogen in its Fourth Annual Report on Carcinogens.

IARC..... IARC has announced that it will list TDI as a substance for which there is sufficient evidence for its carcinogenicity in experimental animals but inadequate evidence for the carcinogenicity of TDI to

humans (IARC Monograph 39).

OSHA..... Not listed.

EXPOSURE LIMITS

OSHA PEL..... 0.02 ppm Ceiling

ACGIH TLV..... 0.005 ppm TWA/0.02 ppm STEL

VI. EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT...... Flush with copious amounts of water, preferably lukewarm for at least 15 minutes holding eyelids open all the time. Refer individual to physician or an ophthalmologist for immediate follow-up.

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132C Continuation

VI. EMERGENCY & FIRST AID PROCEDURE (Continued)

SKIN CONTACT..... Remove contaminated clothing immediately. Wash affected areas thoroughly with soap and water for at least 15 minutes. Tincture of green soap and water is also effective in removing isocyanates. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposures, seek medical attention if irritation develops or persists after the area is washed. INHALATION...... Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Consult physician. **INGESTION.....** Do not induce vomiting. Give 1 to 2 cups of milk or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Consult physician. NOTE TO PHYSICIAN..... Eyes. Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin. This compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. Ingestion. Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory. This compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any

VII. EMPLOYEE PROTECTION RECOMMENDATIONS

isocyanate.

EYE PROTECTION..... Liquid chemical goggles or full-face shield. Contact lenses should not be worn. If vapor exposure is causing irritation, use a full-face, air-supplied respirator. SKIN PROTECTION...... Chemical resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that PVA degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered only by the cream to a minimum. RESPIRATORY PROTECTION....: An approved positive pressure air-supplied respirator is required whenever TDI concentrations are not known or exceed the Short-Term Exposure or Ceiling Limit of 0.02 ppm or exceed the 8-hour Time Weighted Average TLV of 0.005 ppm. An approved air-supplied respirator with full facepiece must also be worn during spray application, even if exhaust ventilation is used. For emergency and other conditions where the exposure limits may be greatly exceeded, use an approved, positive pressure self-contained breathing apparatus. TDI has poor warning properties since the odor at which TDI can be smelled is substantially higher than 0.02 ppm. Observe OSHA regulations for respirator use (29 CFR 1910.134).

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132D Continuation

VII. EMPLOYEE PROTECTION RECOMMENDATIONS (Continued)

VENTILATION.....: Local exhaust should be used to maintain levels below the TLV whenever TDI is handled, processed, or spray-applied. At normal room temperatures (70°F) TDI levels quickly exceed the TLV unless properly ventilated. Standard reference sources regarding industrial ventilation (e.g., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation.

MONITORING...... TDI exposure levels must be monitored by accepted monitoring techniques to ensure that the TLV is not exceeded. (Contact Mobay for guidance). See Volume 1 (Chapter 17) and Volume 3 (Chapter 3) in Patty's Industrial Hygiene and Toxicology for sampling strategy.

MEDICAL SURVEILLANCE.....: Medical supervision of all employees who handle or come in contact with TDI is recommended. These should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with TDI. Once a person is diagnosed as sensitized to TDI, no further exposure can be

OTHER..... Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions.

VIII. REACTIVITY DATA

STABILITY..... Stable under normal conditions. POLYMERIZATION..... May occur if in contact with moisture or other materials which react with isocyanates. Self-reaction may occur at temperatures over $350^{\circ}F$ (177°C) or at lower temperatures if sufficient time is involved. See Section IV.

INCOMPATIBILITY

(MATERIALS TO AVOID)....: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. Reacts with water to form heat, CO₂ and insoluble ureas. HAZARDOUS DECOMPOSITION

PRODUCTS..... By high heat and fire: carbon monoxide, oxides of nitrogen, traces of HCN, TDI vapors and mist.

IX. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment, including respiratory equipment during clean-up. (See Section VII).

Major Spill: Call Mobay at 412/923-1800. If transportation spill, call CHEMTREC 800/424-9300. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed, but not sealed, container for disposal.

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IX. SPILL OR LEAK PROCEDURES (Continued)

Minor Spill: Absorb isocyanate with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Add about 10 parts or neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let CO₂ escape. Clean-up: Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

CERCLA (SUPERFUND) REPORTABLE QUANTITY: 100 pounds for TDI
WASTE DISPOSAL METHOD....: Follow all federal, state or local regulations.
TDI must be disposed of in a permitted incinerator or landfill. Incineration is the preferred method for liquids. Solids are usually incinerated or landfilled. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Empty decontaminated containers should be crushed to prevent reuse. DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH. (See Sections IV and VIII). Vapors and gases may be highly toxic.

Section 261.3 (c)(2) or RCRA.

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA), TITLE III:

Section 302 - Extremely Hazardous Substances: 2,4-Toluene Diisocyanate (TDI)

CAS# 584-84-9 = 80%
2,6-Toluene Diisocyanate (TDI)

CAS# 91-08-7 = 20%

Section 313 - Toxic Chemicals: 2,4-Toluene Diisocyanate (TDI)

2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 80% 2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7 = 20%

X. SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE

(MIN./MAX.)..... 70°F (21°C)/90°F (32°C)

AVERAGE SHELF LIFE..... 12 months

SPECIAL SENSITIVITY

(HEAT, LIGHT, MOISTURE): If container is exposed to high heat, 375°F (177°C) it can be pressurized and possibly rupture. TDI reacts slowly with water to form polyureas and liberates CO₂ gas. This gas can cause sealed containers to expand and possibly rupture.

PRECAUTIONS TO BE TAKEN

IN HANDLING AND STORING.: Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Prevent all contact. Do not breathe the vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated TDI can be extremely dangerous. Employee education and training in safe handling of this product are required under the OSHA Hazard Communication Standard.

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132F Continuation

XI. SHIPPING DATA

D.O.T. SHIPPING NAME...: Toluene Diisocyanate
TECHNICAL SHIPPING NAME...: Toluene Diisocyanate

 D.O.T. HAZARD CLASS......
 Poison B

 UN/NA NO......
 UN 2078

 PRODUCT RQ......
 100 pounds

 D.O.T. LABELS.....
 Poison

 D.O.T. PLACARDS.....
 Poison

FRT. CLASS BULK..... Toluene Diisocyanate

FRT. CLASS PKG..... Chemicals, NOI (Toluene Diisocyanate) NMFC 60000

PRODUCT LABEL..... Mondur TD-80 Product Label

XII. ANIMAL TOXICITY DATA

ACUTE TOXICITY

ORAL, LD50...... Range of 4130-6170 mg/kg (Rats and Mice) DERMAL, LD50...... Greater than 10,000 mg/kg (Rabbits)

INHALATION, LC50.(4 hr).: Range of 16-50 ppm (Rat), 10 ppm (Mouse),

11 ppm (Rabbit), 13 ppm (Guinea Pig).

EYE EFFECTS..... Severe eye irritant capable of inducing corneal

opacity.

SUB-CHRONIC/CHRONIC TOXICITY: Sub-chronic and chronic animal studies show that the primary effects of inhaling vapors and/or aerosols of TDI are restricted to the pulmonary systems. Emphysema, pulmonary edema, pneumonitis and rhinitis are common pathologic effects. Extended exposures to as low as

0.1 ppm TDI have induces pulmonary inflammation.

OTHER

CARCINOGENICITY.....: The NTP conducted carcinogenesis studies of a commercial grade TDI using rats and mice in which the test material was diluted in corn oil and administered by gavage. The investigators concluded that TDI was carcinogenic in male and female rats (fibrosarcomas, pancreatic adenomas, neoplastic liver nodules and mammary gland fibrosarcomas) and female mice (hemangiosarcomas and hepatocellular adenomas). However, chronic inhalation studies in which rats and mice were exposed to 0.05 and 0.15 ppm TDI (10-30 times recommended TLV, 8-hr level) induced no treatment-related tumorigenic effects. In these studies, both exposure levels produced extensive irritation to the nasal passages and upper respiratory system of the test animals indicating that suitable effective exposures were administered.

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XII. ANIMAL TOXICITY DATA (Continued)

MUTAGENICITY..... TDI is positive in the Ames assay with activation. However, mammalian cell transformation assays using human lung cells and Syrian hamster kidney cells were negative, as were micronucleus tests using rats and mice.

LC₅₀ - 96 hr (static): 165 mg/liter (Fathead AQUATIC TOXICITY....:

minnow)

 LC_{50} - 96 hr (static): Greater than 508 mg/liter (Grass shrimp)

LC₅₀ - 24 hr (static): Greater than 500 mg/liter

(Daphnia magna)

XIII. APPROVALS

REASON FOR ISSUE....: Adding SARA, Title III

PREPARED BY....: G. L. Copeland APPROVED BY..... J. H. Chapman

TITLE..... Manager, Product Safety - Polyurethane & Coatings

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132H Continuation

CARGILL



Cottage Ave. & Lake Marian Rd. Carpentersville, Illinois 60110



Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street, SW Washington, DC 20460

Attention: CAIR Reporting Office

FORM A-889



